

Date: Tuesday, 11/13/2007 1:33:22 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LUG
Job Number : 35685	
Estimate Number : 11886	
P.O. Number : <i>N/A</i>	Part Number : D22531
This Issue : 11/13/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2253 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : 27553	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 11/20/2007 Qty: 10 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est. C 99.10.29 Updated for laser cutting EC	
Est Rev:D Now on Waterjet 06-06-16 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S11GA	304/316 .125 Sheet
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*2.3436*

Comment: Qty.: 0.1302 sf(s)/Unit Total : 1.3020 sf(s)

304/316 .125 Sheet

Batch: *104934* *RB 07-11-14*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D2253

Dwg Rev: *C*Prog Rev: *C**RB 07-11-14**(18)*

2-Deburr if necessary

RB 07-11-14

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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*RB 07-11-14**(PTO)*

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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*Part/Ctrl*

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WS4**RB 07-11-15**(18)*

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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*(18)*

Comment: FINAL INSPECTION/W/O RELEASE

RB 07-11-16

Job Completion

*RB 07-11-16*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07-11-15	3.1	Add QCB <i>Para Change</i> <i>Change already done.</i> QCB	<i>[Signature]</i>	07-11-15	18	<i>[Signature]</i> 07-11-15	<i>[Signature]</i> 07-11-15

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 07/11/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

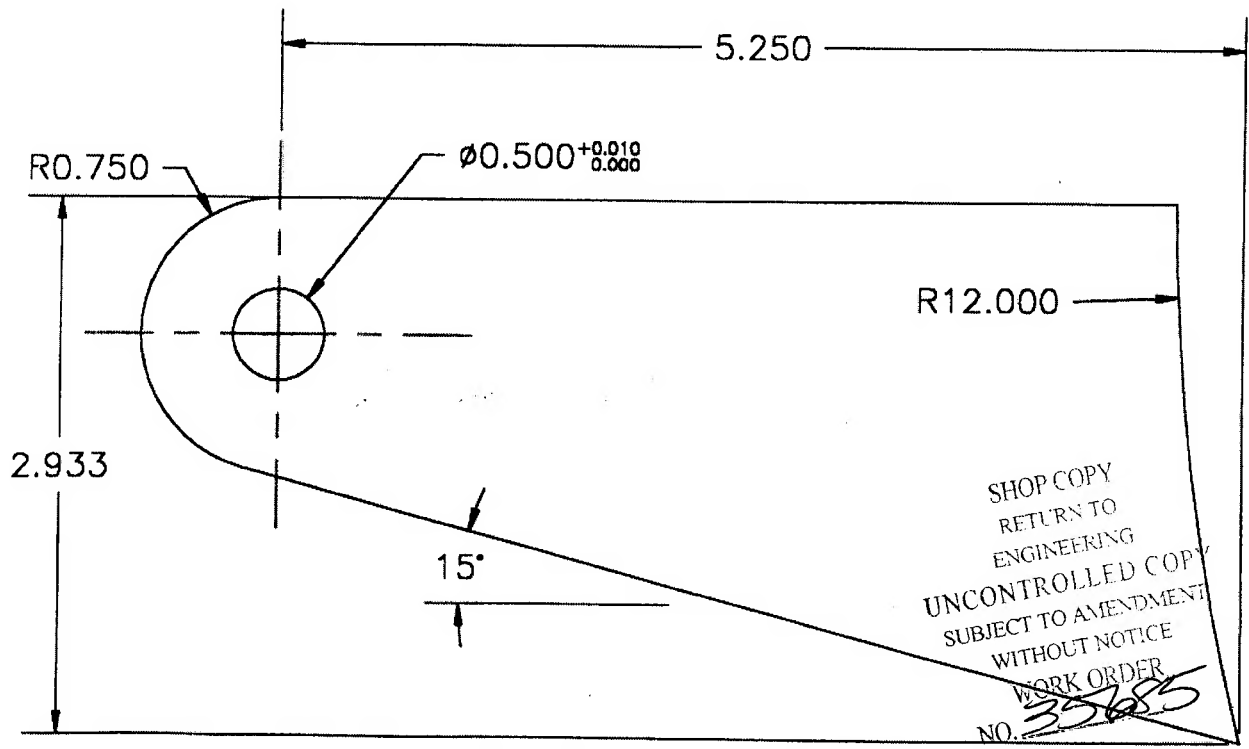
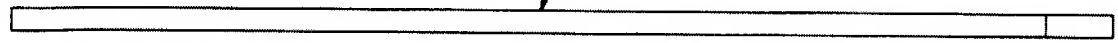
NOTE: Date & initial all entries



PREPARED		DART AERO ACCESSORIES INC	
C. Meeker		VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED		D2253	REV. C
Bu			SHEET 1 OF 1
DATE		TITLE	SCALE
Jun. 14, 1994		LUG ASSEMBLY	1:1
C	95.12.22	REMOVED BUSHING	

RELEASED
49.10.12 KE

D2253-1 M/F 1/8 THICK
304/316 SS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 35685

